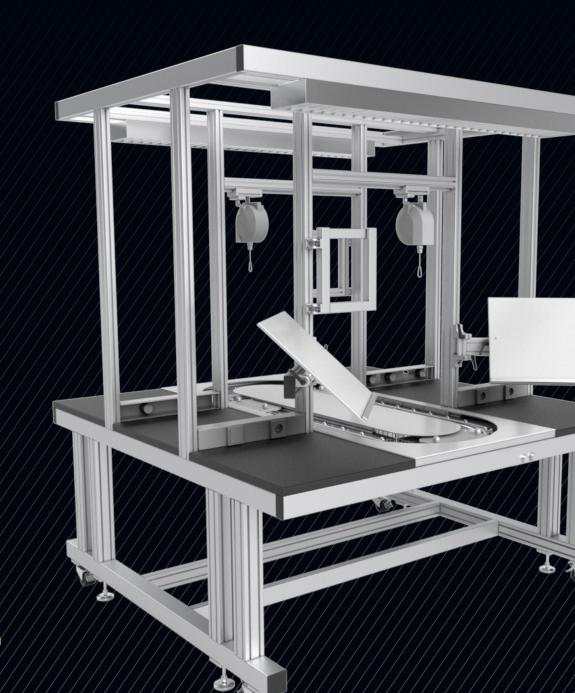
PRECISE, LONG-LASTING, INDIVIDUALLY

ASSEMBLY AND WORK TABLES



www.paletti-group.com



Desk With Monitor Support

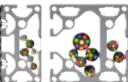
• made from curved and table profiles with inlaid polished work surfaces

You can create many different designs for work and laboratory furniture from the extensive range of Paletti profiles. Let the Paletti team and its distributors help you design your own custom and ergonomic furniture systems to suit most working environments.



Table Profiles

For bordering the work surface.



Open Profiles

Suitable for attaching as table legs. Inner chambers can be filled with cables. The t-slots are closed by cover profiles.



Tear-Off Profiles

Completely closed t-slots which can be easily torn-off for attaching of profiles.





Closed Profiles

For manufacturing of round columns or curved corners.



Desk

- · made from closed profiles
- · chrome-plated
- · glass work surface and shelf



File

• made from 30 x 30 R 90 profiles and aluminium sheet material (Alucobond®)

Workstations and Laboratory Furniture

Product Overview





Laboratory Furniture

- made from standard profiles
- back structure made from R 40 / 80 45° profile
- · canopy with halogen overhead lights
- constructed from 40 x 40 corner profile
- using central fastener miter connector
- electricity for compressed air is supplied via ducting profile 80 x 80
- · beech work surface inlaid table profiles
- Alucobond® panels supported in the profile t-slots
- shelves can be integrated into the design of furniture
- · computer shelves can be integrated into the design of furniture



Work Bench

- · manufactured from closed profiles
- solid work surface with integral foot support



Foot Support

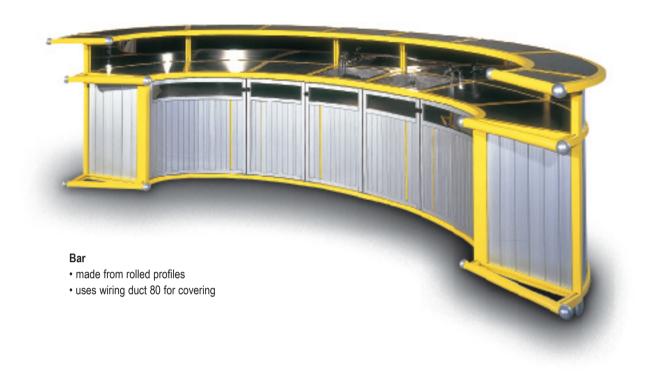
- · manufactured from standard profiles
- · adjustable via recirculating ball slide and gas pressure dampers
- foot support features a beech plywood surface and is covered with a non-slip and 40 x 40 profile finish

Operation

To change height apply light upward pressure to the foot platform; the gas pressure dampers lift the ball slide. To lower the foot platform slightly raise the front edge and push down the back edge with the other foot; the foot support lowers to the required position.









Bar Stools

· made from rolled profiles



Delta Bar

- cellulose sheet table top
- shelves made from aluminum sheets and wiring duct 80

















Workstations and Laboratory Furniture

Table Profiles



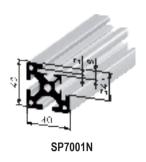




Table Profiles 40 x 40				
Part No	Description	Length	Weight	
SP7001N	Table Profile 40 x 40	cut	$2.02 \frac{kg}{m}$	
SP7000N3000	Table Profile 40 x 40	3000 mm	2.02 m	
SP7000N6000	Table Profile 40 x 40	6000 mm	12.12 m	

Application: Suitable for constructing work benches and laboratory work

stations

Material: aluminum, natural anodized







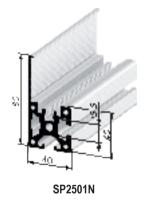




Table Profiles 40 x 80				
Part Nº	Description	Length	Weight	
SP2501N	Table Profile 40 x 80	cut	2.61 kg/m	
SP2500N3000	Table Profile 40 x 80	3000 mm	7.82 m	
SP2500N6000	Table Profile 40 x 80	6000 mm	15.63 m	

Application: Suitable for constructing work benches and laboratory work

stations.

Material: aluminum, natural anodized







grooved

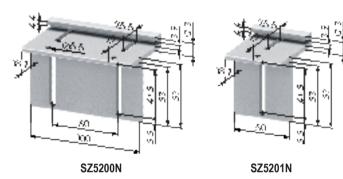
The long front face of the table profile is designed to enclose the work surface edge and eliminate the need for expensive edge preparation. An important feature of this profile is the thin front face that does not detract from the color or decorative face of the work surface. The work surface is supported off an angle profile with or without grip grooves and fastened to the table profile by screws and t-nuts as shown in the illustration above. The table profiles are cut at an angle of 45 degrees and are fastened together using the miter connector **SV1901V**.

Support Angles, grooved		
Part Nº	Description	Weight
SZ5200N	Support Angle 100 grooved, 12 - 23 mm	136.2 g
SZ5201N	Support Angle 50 grooved, 12 - 23 mm	68.0 g
SZ5202N	Support Angle 100 grooved, 24 - 35 mm	120.0 g
SZ5203N	Support Angle 50 grooved, 24 - 35 mm	68.2 g

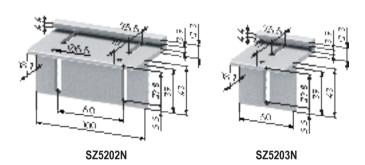
Application: Suitable for connecting grooved table / work tops (of varying

thicknesses) to profiles.

Material: aluminum, natural anodized







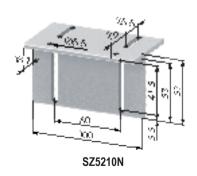
Support Angles, non-grooved		
Part Nº	Description	Weight
SZ5210N	Support Angle 100, 12 - 23 mm	124 g
SZ5211N	Support Angle 50, 12 - 23 mm	61 g
SZ5212N	Support Angle 100, 24 - 35 mm	106 g
SZ5213N	Support Angle 50, 24 - 35 mm	53 g

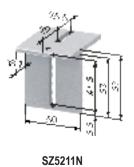
 $\textbf{Application:} \ \ \textbf{Suitable for connecting non-grooved table / work tops (of value)} \\$

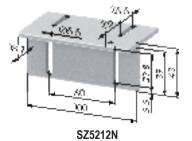
rying thicknesses) to profiles.

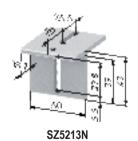
Material: aluminum, natural anodized











Workstations and Laboratory Furniture

8 Table Corners



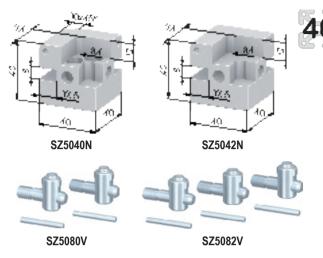


Table Corners		
Part № Description		Weight
SZ5040N	Table Corner 45°	103 g
SZ5042N	Table Corner	121 g
SZ5180N	Fixing Set For Table Corner 45°	66 g
SZ5182N	Fixing Set For Table Corner	44 g

Application: Corner connection for tables and racks, etc.

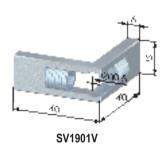
Material: aluminum, natural anodized

Accessories: • fixing set SZ5180V for SZ5040N

• fixing set SZ5182V for SZ5042N









Miter Connnector 40 90°		
Part Nº	Description	Weight
SZ1901V	Miter Connector 40 90°	49 g

Application: For right angled joining of table profiles.

Material: steel, zinc-plated

Supply: • 2x grub screw M 10 x 16





PRECISE, LONG-LASTING, INDIVIDUALLY

SWIVEL ARMS AND WIRE DUCTING







Wiring Duct 40 x 40



Wiring Duct 40 x 80



Wiring Duct 80 x 80



Wiring Duct 80 x 120

Wiring Ducts



40 x 80 open



80 x 80 open



Cover Profile 14



K.A



Open Profiles







Cable Joints



Turntable 40

Turntable 80



Turntable 80, open



Turntable Sets 40





Turntable Sets 80

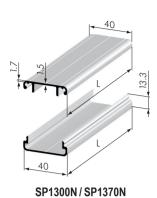
Turntables

Turntable Sets

Swivel Arms, wire Ducting

2 Wiring Ducts





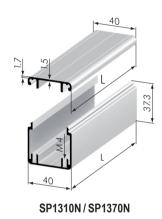


,	Wiring Duct	16 x 40		
J	Part Nº	Description	Length	Weight
	SP1300N3000	Wiring Duct 16 x 40, natural	3000 mm	0.84 kg
	SP1300N6000	Wiring Duct 16 x 40, natural	6000 mm	1.68 kg
	SP1301N	Wiring Duct 16 x 40, natural	cut	0.28 kg/m
	SP1370N3000	Wiring Duct Cover 40, natural	3000 mm	0.94 kg
	SP1370N6000	Wiring Duct Cover 40, natural	6000 mm	1.88 kg
	SP1371N	Wiring Duct Cover 40, natural	cut	0.31 kg/m

Application: Comprises wiring duct 16 x 40 and wiring duct cover 40.

Acc.: SZ0053S: wiring duct cap 16 x 40

DK7981040090: metal screws DIN 7981, ST 4,2 x 9,5



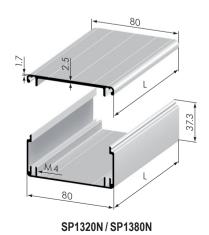


Wiring Duct 40 x 40			
Part Nº	Description	Length	Weight
SP1310N3000	Wiring Duct 40 x 40, natural	3000 mm	1.85 kg
SP1310N6000	Wiring Duct 40 x 40, natural	6000 mm	3.70 kg
SP1311N	Wiring Duct 40 x 40, natural	cut	0.62 kg/m
SP1370N3000	Wiring Duct Cover 40, natural	3000 mm	0.94 kg
SP1370N6000	Wiring Duct Cover 40, natural	6000 mm	1.88 kg
SP1371N	Wiring Duct Cover 40, natural	cut	0.31 kg/m

Application: Comprises wiring duct 40 x 40 and wiring duct cover 40.

Acc.: SZ0050S: wiring duct cap 40 x 40

DK7981040090: metal screws DIN 7981, ST 4.2 x 9.5





Wiring Duct 40 x 80			
Part Nº	Description	Length	Weight
SP1320N3000	Wiring Duct 40 x 80, natural	3000 mm	2.34 kg
SP1320N6000	Wiring Duct 40 x 80, natural	6000 mm	4.68 kg
SP1321N	Wiring Duct 40 x 80, natural	cut	0.78 kg/m
SP1380N3000	Wiring Duct Cover 80, natural	3000 mm	1.28 kg
SP1380N6000	Wiring Duct Cover 80, natural	6000 mm	2.55 kg
SP1381N	Wiring Duct Cover 80, natural	cut	0.64 kg/m

Application: Comprises wiring duct 40 x 80 and wiring duct cover 80.

Acc.: SZ0051S: wiring duct cap 40 x 80

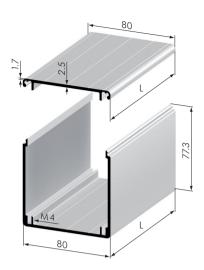
DK7981040090: metal screws DIN 7981, ST 4.2 x 9.5

Wiring Duct 80 x 80			
Part Nº	Description	Length	Weight
SP1330N3000	Wiring Duct 80 x 80, natural	3000 mm	4.97 kg
SP1330N6000	Wiring Duct 80 x 80, natural	6000 mm	9.94 kg
SP1331N	Wiring Duct 80 x 80, natural	cut	1.66 kg/m
SP1380N3000	Wiring Duct Cover 80, natural	3000 mm	1.28 kg
SP1380N6000	Wiring Duct Cover 80, natural	6000 mm	2.55 kg
SP1381N	Wiring Duct Cover 80, natural	cut	0.64 kg/m

Comprises wiring duct 80 x 80 and wiring duct cover 80. Application:

Acc.: SZ0052S: wiring duct cap 80 x 80

DK7981040090: metal screws DIN 7981, ST 4.2 x 9.5



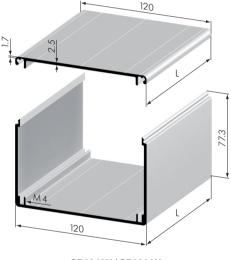
SP1330N/SP1380N

Wiring Duct 80 x 120				
Part Nº	Description	Length	Weight	
SP1340N3000	Wiring Duct 80 x 120, natural	3000 mm	5.79 kg	
SP1340N6000	Wiring Duct 80 x 120, natural	6000 mm	11.58 kg	
SP1341N	Wiring Duct 80 x 120, natural	cut	1.93 kg/m	
SP1390N3000	Wiring Duct Cover 120, natural	3000 mm	2.73 kg	
SP1390N6000	Wiring Duct Cover 120, natural	6000 mm	5.46 kg	
SP1391N	Wiring Duct Cover 120, natural	cut	0.98 kg/m	

Application: Comprises wiring duct 80 x 120 and wiring duct cover 120.

SZ0055S: wiring duct cap 80 x 120 Acc.:

DK7981040090: metal screws DIN 7981, ST 4.2 x 9.5

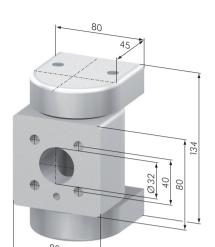


SP1340N/SP1390N

Swivel Arms, wire Ducting

4 Cable Joints





SA5200N

Cable Joints		
Part Nº	Description	Weight
SA5200N	Cable Joint 80, natural	1.87 kg
SA5200S	Cable Joint 80, black	1.87 kg
SZ1720V	Fixing Set For Cable Joints	

Application:

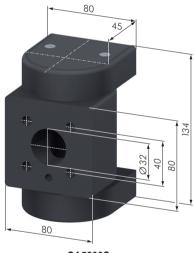
Together with the cable arm, the cable joint forms an ideal unit for running electrical data or control cables from switch box/control cabinets to the control desk. The cable runs entirely in the profile, providing the best possible protection to the

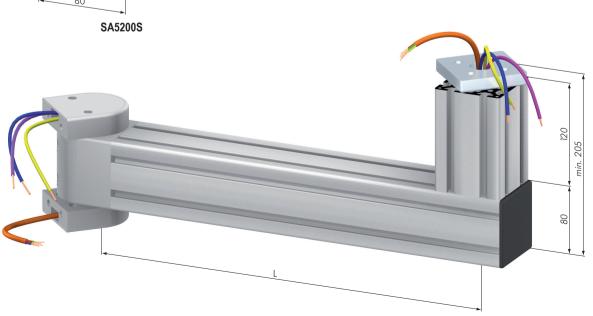
cables.

Material: aluminum, natural or black anodized

Acc.: SZ1720V: • 4x cap head screw M 8 x 70, DIN 912

• 4x central fastener 40 EQ





5



Turntables		
Part Nº	Description	Weight
SA5225N	Turntable 40	1.03 kg
SA5215N	Turntable 80	1.03 kg
SA5250N	Turntable 80, open	0.99 kg

Application:

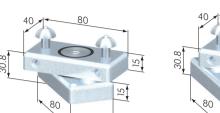
The turntables are used to construct moving swivel arms. The turntable 80 allows for cable runs in the Paletti open profiles to enter the turntable through the core hole.

Material:

turntable 40: steel, zinc-plated turntable 80: steel, zinc-plated

turntable 80, open: aluminum, natural anodized

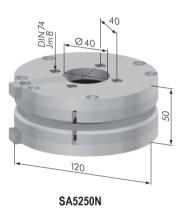
glide bearing: plastic



SA5225N







Swivel Arms, wire Ducting

6 Turntable Sets





Turntable Sets		
Part Nº	Description	Weight
SA5220N	Turntable Set 40, natural	474 g
SA5220S	Turntable Set 40, black	474 g
SA5210N	Turntable Set 80, natural	800 g
SA5210S	Turntable Set 80, black	800 g
A 1' 1'	T1 ((1) (6) (1) (1)	

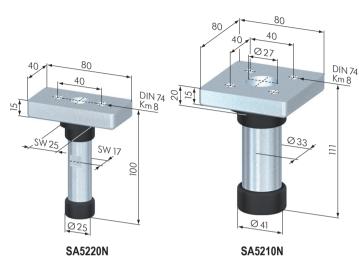
Application:

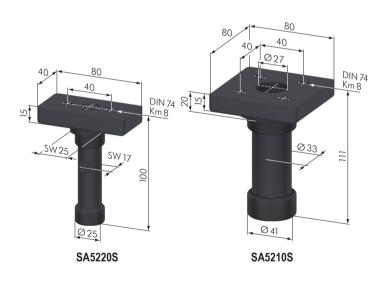
The turntable set forms an ideal unit for creating swivel arms for monitors, control desks, etc. The turntable set 80 is installed in a section of profile 80 x 80 round, 120 mm long, and is supplied complete.

Material:

steel, zinc-plated or zinc-plated black

POM, black







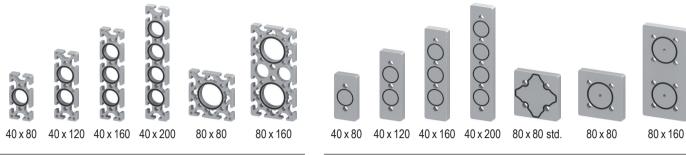




PRECISE, LONG-LASTING, INDIVIDUALLY

PNEUMATICS





Pneumatic Joining Plates





Pneumatic End Connectors



Pneumatic T-Connectors



Pneumatic Joining Connectors

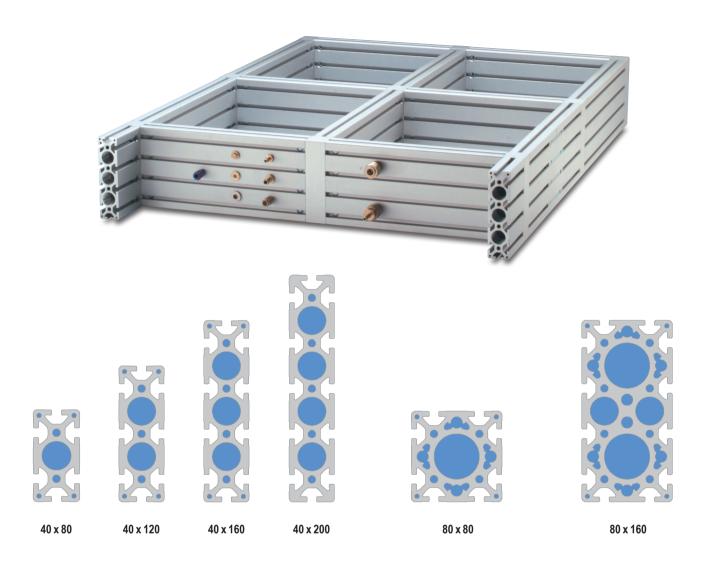


Pneumatic Cross Connectors

40 x 80

Product Overview





Pneumatic Profile Connectors

Paletti standard profiles can be used as air lines in machines, structures, and guarding in manufacturing areas. 40 x 80 up to 40 x 200 profiles are the most suitable for pneumatic systems. The smooth central core hole in the profiles creates a stable air supply without turbulence. The wall thickness of the profile can be tapped to accept pneumatic fittings. A 1" pneumatic fitting can be fixed directly into the \emptyset 25 mm center hole.

The different chambers in the profiles can be used for various purposes. Dry or oiled air can be run independently through the larger chambers. The \emptyset 6.8 mm holes can be used to route wiring, while the \emptyset 4 mm holes are used for attaching adapter plates to the ends of the profile. The pneumatic profile connectors give the designer the advantage of designing complex air and / or vacuum systems in many types of machine frames or structures.

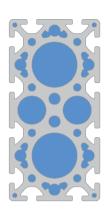
These connecting profiles use the proven ${\it Paletti}$ central fastener system for extending or attaching profiles to each other to produce air line runs. O-rings between the profiles ensure that the air is sealed.

 80×80 and 80×160 profiles are suitable to high volume compressed air or vacuum systems. These profiles have a high degree of structural integrity and can be used to support such things as lighting and electrical ductwork as a result.

The 80 x 160 profile can be used for both compressed air and vacuum systems simultaneously due to its two large internal cavities.







80 x 80



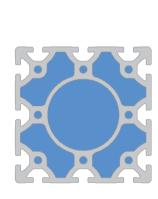


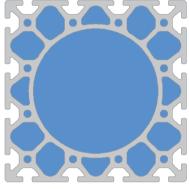
40 x 80











160 x 160

120 x 120

Flat Gaskets

A flat gasket can also be supplied that encompasses all of the bore holes of the profiles 40×80 up to 40×200 . Flat gaskets can also be supplied for 80×80 , 80×160 , 120×120 , and 160×160 profiles allowing them to be used for high volume compressed air. The connection of the profiles occurs via the central fastener system.

Due to the elasticity of the gasket material, the seal may become comprimised shortly after the initial installation. Therefore, the fasteners should be checked and tightened if necessary after one day.

Joining Plates





Pneumatic Joining Plates		
Part Nº	Description	Weight
SD0102N	Pneumatic Joining Plate 40 x 80	41 g
SD0103N	Pneumatic Joining Plate 40 x 120	58 g
SD0104N	Pneumatic Joining Plate 40 x 160	76 g
SD0105N	Pneumatic Joining Plate 40 x 200	95 g
SD0112N	Pneumatic Joining Plate 80 x 80	78 g
SD0114N	Pneumatic Joining Plate 80 x 160	159 g

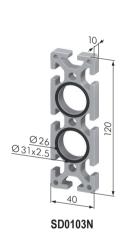


Application: When the profile is used as a compressed air line the joint

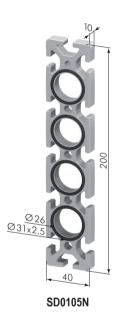
plate is used to seal the two profiles. The pneumatic joining plate is held in position by the fastening system (SV3500V).

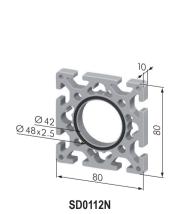
Material: aluminum block with O-ring seal

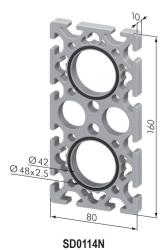














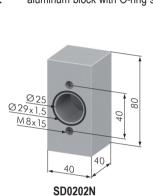
Pneumatic End Connectors 40		
Part Nº	Description	Weight
SD0202N	Pneumatic End Connector 40 x 80	305 g
SD0203N	Pneumatic End Connector 40 x 120	442 g
SD0204N	Pneumatic End Connector 40 x 160	579 g
SD0205N	Pneumatic End Connector 40 x 200	715 g

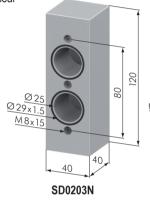


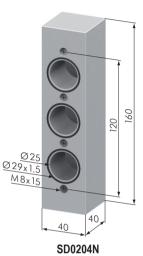
Application: Used as an end connector for compressed air lines. The

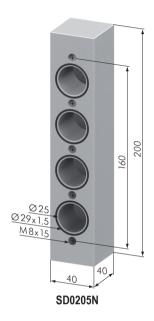
40 mm thickness enables air line connections to be made on the side of the end connector. The end connector is fixed to the profile using central fastener 40 G (SV1071V).

aluminum block with O-ring seal Material:









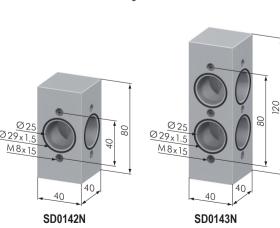
Pneumat	Pneumatic Corner Connectors 40	
Part Nº	Description	Weight
SD0142N	Pneumatic Corner Connector 40 x 80	281 g
SD0143N	Pneumatic Corner Connector 40 x 120	396 g
SD0144N	Pneumatic Corner Connector 40 x 160	506 g
SD0145N	Pneumatic Corner Connector 40 x 200	634 g

Application: Right angled connection for compressed air lines. The corner

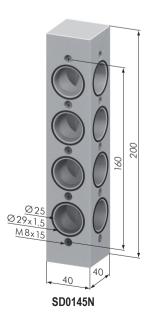
connector is attached to the profile using central fastener 40 G

(SV1071V).

Material: aluminum block with O-ring seal









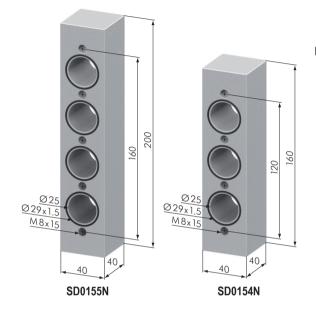


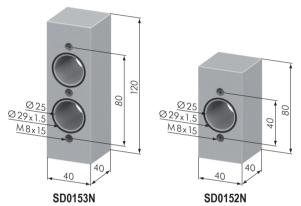
Pneumati		
Part Nº	Weight	
SD0152N	Pneumatic Joining Connector 40 x 80	280 g
SD0153N	Pneumatic Joining Connector 40 x 120	396 g
SD0154N	Pneumatic Joining Connector 40 x 160	506 g
SD0155N	Pneumatic Joining Connector 40 x 200	634 g

Application: For sealing of two profiles in compressed air lines. The 40 mm thickness enables air line connections to be made on the side of the end connector. The end connector is fixed to the

profile using central fasteners type G.

Material: aluminum block with O-ring seal







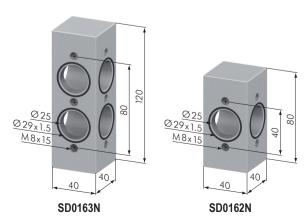
Pneumati	Pneumatic T-Connectors 40	
Part Nº	Description	Weight
SD0162N	Pneumatic T-Connector 40 x 80	270 g
SD0163N	Pneumatic T-Connector 40 x 120	360 g
SD0164N	Pneumatic T-Connector 40 x 160	454 g
SD0165N	Pneumatic T-Connector 40 x 200	575 g

Application: T-connector for compressed air lines. The t-connector is

attached to the profiles using central fasteners type G.

Material: aluminum block with O-ring seal





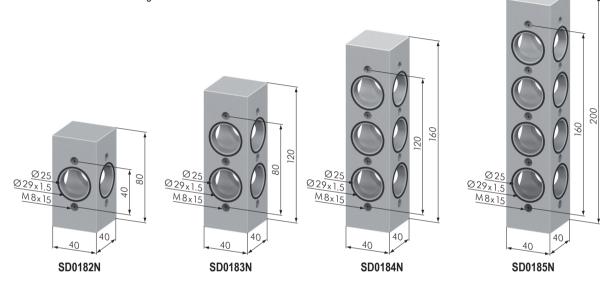


Pneumatic Cross Connectors 40		
Part Nº	Description	Weight
SD0182N	Pneumatic Cross Connector 40 x 80	250 g
SD0183N	Pneumatic Cross Connector 40 x 120	327 g
SD0184N	Pneumatic Cross Connector 40 x 160	406 g
SD0185N	Pneumatic Cross Connector 40 x 200	503 g



tor is attached to the profiles using central fasteners type G.

Material: aluminum block with O-ring seal







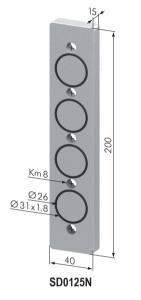
	Pneumatic End Plates 40 Part № Description		
			Weight
	SD0122N	Pneumatic End Plate 40 x 80	116 g
	SD0123N	Pneumatic End Plate 40 x 120	157 g
	SD0124N	Pneumatic End Plate 40 x 160	232 g
	SD0125N	Pneumatic End Plate 40 x 200	290 g

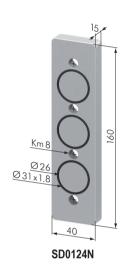
Application: The pneumatic end plates cap the ends of compressed

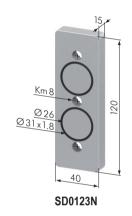
air lines. On request the end plates can be fitted with pneumatic fittings. The type of fittings required should

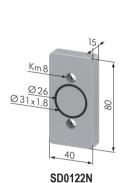
be advised upon ordering.

Material: aluminum block with O-ring seal











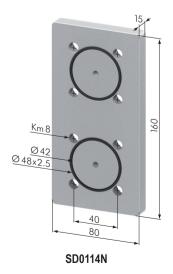
Pneumatic End Plates 80		
Part Nº	Description	Weight
SD0120N	Pneumatic End Plate 80 x 80 standard profile	
SD0126N	Pneumatic End Plate 80 x 80	244 g
SD0128N	Pneumatic End Plate 80 x 160	488 g

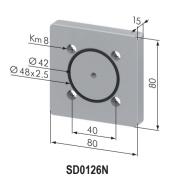
Application: The pneumatic end plates cap the ends of compressed

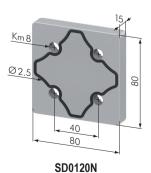
air lines. On request the end plates can be fitted with pneumatic fittings. The type of fittings required should

be advised upon ordering.

Material: aluminum block with O-ring seal

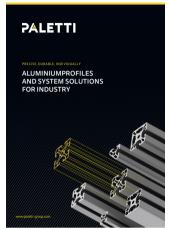




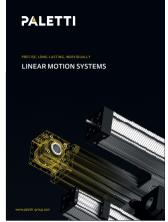


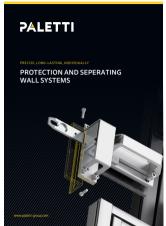


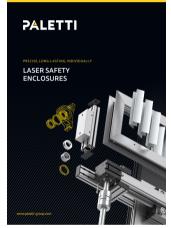
Paletti catalogs available on https://paletti-group.com/media-center/



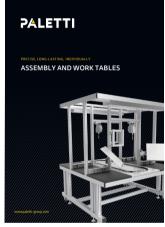














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Concept, Design, Realization and Photos

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